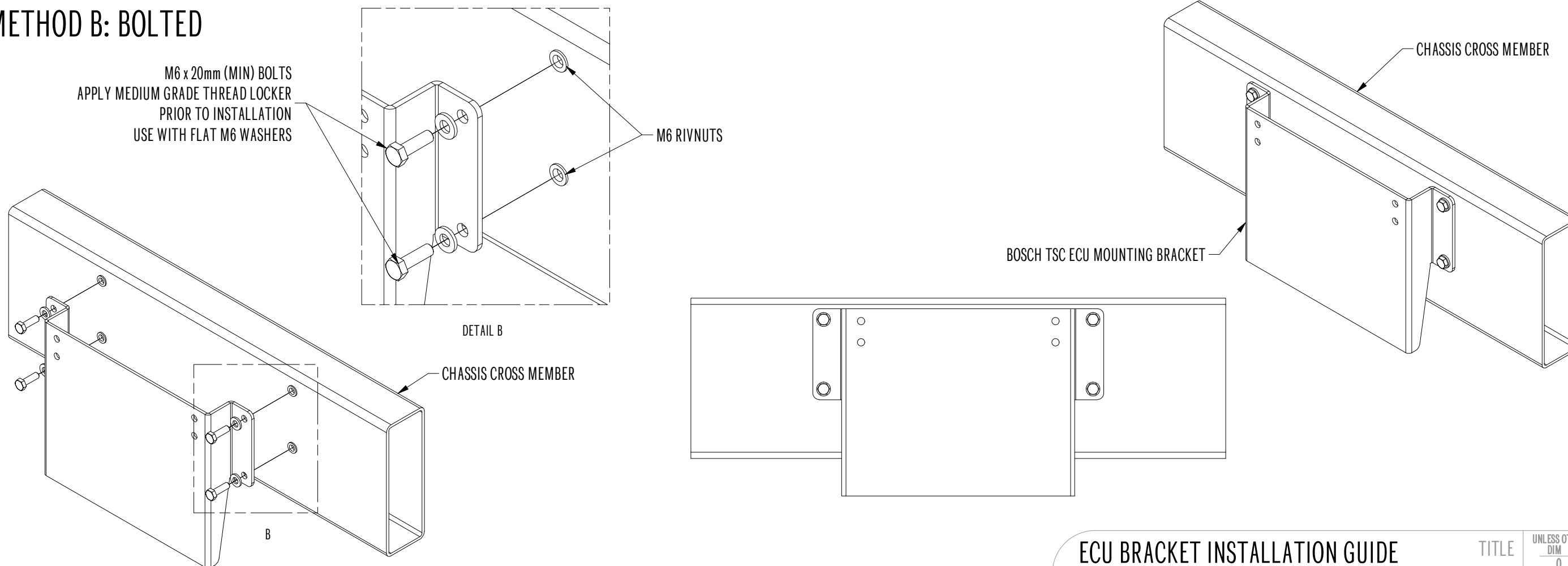


### METHOD A: WELDED

### METHOD B: BOLTED



**NOTES:**  
 1. ENSURE THE ECU BRACKET IS PARALLEL TO CHASSIS CROSS MEMBER.  
 THE ORIENTATION OF THE ECU MUST NOT DEVIATE GREATER THAN  $\pm 5^\circ$  FROM PARALLEL TO THE GROUND IN THE X AND Y AXIS.  
 REFER TO THE BOSCH MOUNTING GUIDELINES AND ECU ORIENTATION REQUIREMENTS FOR GREATER DETAIL.  
 FAILURE TO DO SO MAY RESULT IN REDUCED SYSTEM PERFORMANCE.

### ECU BRACKET INSTALLATION GUIDE

53-ECU-BRKT-INSTALL

TITLE

PART NUMBER

MATERIAL:

FINISH:

ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED

DO NOT SCALE

MASS: N/A

PAGE: 1 of 1

SUPPLIER CODE:

VOLUME: N/A

SHEET SIZE: A3

UNLESS OTHERWISE STATED	DIM	TOL
	0	$\pm 0.5$
	0.0	$\pm 0.2$
	0.00	$\pm 0.05$
	MACHINED	3.2

GEN SHORE HARDNESS TOL  $\pm 3$   
 REMOVE SHARP EDGES



REV	DESCRIPTION	ECN	ENGINEER	DATE
1	Initial release	2147	SS	23/04/2024